

呼び径	Φd k	K	d	S	t min.	b min.	R min.	推奨締付トルク (N・m)	
								12.9	10.9
M1.6	2.86-3.14	1.46-1.60	1.46-1.60	1.520-1.580	0.70	15	0.10	0.30	0.25
M2	3.62-3.98	1.86-2.00	1.86-2.00	1.520-1.580	1.00	16	0.10	0.63	0.50
M2.5	4.32-4.68	2.36-2.50	2.36-2.50	2.020-2.080	1.10	17	0.10	1.27	1.03
M3	5.32-5.68	2.86-3.00	2.86-3.00	2.520-2.580	1.30	18	0.10	2.20	1.83
M4	6.78-7.22	3.82-4.00	3.82-4.00	3.020-3.080	2.00	20	0.20	4.83	4.27
M5	8.28-8.72	4.82-5.00	4.82-5.00	4.020-4.095	2.50	22	0.20	10.0	8.64
M6	9.78-10.22	5.70-6.00	5.82-6.00	5.020-5.140	3.00	24	0.25	16.8	14.7
M8	12.73-13.27	7.64-8.00	7.78-8.00	6.020-6.140	4.00	28	0.40	41.0	35.6
M10	15.73-16.27	9.64-10.00	9.78-10.00	8.025-8.175	5.00	32	0.40	81.0	70.6
M12	17.73-18.27	11.57-12.00	11.73-12.00	10.025-10.175	6.00	36	0.60	142	123
M14	20.67-21.33	13.57-14.00	13.73-14.00	12.032-12.212	7.00	40	0.60	226	195
M16	23.67-24.33	15.57-16.00	15.73-16.00	14.032-14.212	8.00	44	0.60	350	305
M18	26.67-27.33	17.57-18.00	17.73-18.00	14.032-14.212	9.00	48	0.60	485	420
M20	29.67-30.33	19.48-20.00	19.67-20.00	17.050-17.230	10.00	52	0.80	685	596
M22	32.61-33.39	21.48-22.00	21.67-22.00	17.050-17.230	11.00	56	0.80	930	811
M24	35.61-36.39	23.48-24.00	23.67-24.00	19.065-19.275	12.00	60	0.80	1180	1031
M27	39.61-40.39	26.48-27.00	26.67-27.00	19.065-19.275	13.50	66	1.00	1730	1508
M30	44.61-45.39	29.48-30.00	29.67-30.00	22.065-22.275	15.50	72	1.00	2380	2048
M33	49.61-50.39	32.38-33.00	32.61-33.00	24.065-24.275	18.00	78	1.00	3262	2787
M36	53.54-54.46	35.38-36.00	35.61-36.00	27.065-27.275	19.00	84	1.00	4190	3580
M39	57.54-58.46	38.38-39.00	38.61-39.00	27.065-27.275	21.00	90	1.00	5420	4633